

# Jobber Length Drills

## High Speed Steel

- Use for general purpose, production, maintenance or portable drilling
- 118° standard point

When you order, just tell us series # and size



Series

1 DFW9	W9,(9341) Steel,roll Forged, Black Finish, Bright Finish	4 DGC	M2 (6542) Steel,fully Ground,bi-colored
DFW4	W4,(4341) Steel,roll Forged		(Black & Gold Style-black Shank, Flute & Margin With Gold Land & Point)
2 DMWW9	W9,(9341) Steel,semi Ground, (Milled)bright Finish	5 DTN	M2 (6542) Steel,fully Ground, Tin Coated
DMWW4	W4,(4341) Steel,semi Ground, (Milled)bright Finish	6 DC5	M35 5%cobalt Steel,fully Ground
DMBW9	W9,(9341) Steel,semi Ground, (Milled)black Finish	DC8	M42 8%cobalt Steel,fully Ground
DMBW4	W4,(4341) Steel,semi Ground, (Milled)black Finish		
3 DGW	M2 (6542) Steel,fully Ground,bright Finish		
DGB	M2 (6542) Steel,fully Ground,black Finish		

Fractional Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Size	Decimal Equivalent	Flute Length	Overall Length
1/64	.0156	3/16	3/4	3/8	.3750	3-5/8	5
1/32	.0312	1/2	1-3/8	25/64	.3906	3-3/4	5-1/8
3/64	.0469	3/4	1-3/4	13/32	.4062	3-7/8	5-1/4
1/16	.0625	7/8	1-7/8	27/64	.4219	3-15/16	5-3/8
5/64	.0781	1	2	7/16	.4375	4-1/16	5-1/2
3/32	.0937	1-1/4	2-1/2	29/64	.4531	4-3/16	5-5/8
7/64	.1094	1-1/2	2-5/8	15/32	.4688	4-5/16	5-3/4
1/8	.1250	1-5/8	2-3/4	31/64	.4844	4-3/8	5-7/8
9/64	.1406	1-3/4	2-7/8	1/2	.5000	4-1/2	6
5/32	.1562	2	3-1/8	33/64	.5156	4-13/16	6-5/8
11/64	.1719	2-1/8	3-1/4	17/32	.5312	4-13/16	6-5/8
3/16	.1875	2-5/16	3-1/2	35/64	.5469	4-13/16	6-5/8
13/64	.2031	2-7/16	3-5/8	9/16	.5625	4-13/16	6-5/8
7/32	.2188	2-1/2	3-3/4	37/64	.5781	4-13/16	6-5/8
15/64	.2344	2-5/8	3-7/8	19/32	.5938	5-3/16	7-1/8
1/4	.2500	2-3/4	4	39/64	.6094	5-3/16	7-1/8
17/64	.2656	2-7/8	4-1/8	5/8	.6250	5-3/16	7-1/8
9/32	.2812	2-15/16	4-1/4	41/64	.6406	5-3/16	7-1/8
19/64	.2969	3-1/16	4-3/8	21/32	.6562	5-3/16	7-1/8
5/16	.3125	3-3/16	4-1/2	43/64	.6719	5-5/8	7-5/8
21/64	.3281	3-5/16	4-5/8	11/16	.6875	5-5/8	7-5/8
11/32	.3438	3-7/16	4-3/4	3/4	.7500	5-5/8	7-5/8
23/64	.3594	3-1/2	4-7/8	25/32	.7812	6-1/8	8-1/8

Wire Gauge Sizes

Size	Decimal Equivalent	Flute Length	Overall Length	Size	Decimal Equivalent	Flute Length	Overall Length	Size	Decimal Equivalent	Flute Length	Overall Length	Size	Decimal Equivalent	Flute Length	Overall Length
1	.2280	2-5/8	3-7/8	21	.1590	2-1/8	3-1/4	41	.0960	1-3/8	2-3/8	61	.0390	11/16	1-5/8
2	.2210	2-5/8	3-7/8	22	.1570	2	3-1/8	42	.0935	1-1/4	2-1/4	62	.0380	5/8	1-1/2
3	.2130	2-1/2	3-3/4	23	.1540	2	3-1/8	43	.0890	1-1/4	2-1/4	63	.0370	5/8	1-1/2
4	.2090	2-1/2	3-3/4	24	.1520	2	3-1/8	44	.0860	1-1/8	2-1/8	64	.0360	5/8	1-1/2
5	.2055	2-1/2	3-3/4	25	.1495	1-7/8	3	45	.0820	1-1/8	2-1/8	65	.0350	5/8	1-1/2
6	.2040	2-1/2	3-3/4	26	.1470	1-7/8	3	46	.0810	1-1/8	2-1/8	66	.0330	1/2	1-3/8
7	.2010	2-7/16	3-5/8	27	.1440	1-7/8	3	47	.0785	1	2	67	.0320	1/2	1-3/8
8	.1990	2-7/16	3-5/8	28	.1405	1-3/4	2-7/8	48	.0760	1	2	68	.0310	1/2	1-3/8
9	.1960	2-7/16	3-5/8	29	.1360	1-3/4	2-7/8	49	.0730	1	2	69	.0292	1/2	1-3/8
10	.1935	2-7/16	3-5/8	30	.1285	1-5/8	2-3/4	50	.0700	1	2	70	.0280	3/8	1-1/4
11	.1910	2-5/16	3-1/2	31	.1200	1-5/8	2-3/4	51	.0670	1	2	71	.0260	3/8	1-1/4
12	.1890	2-5/16	3-1/2	32	.1160	1-5/8	2-3/4	52	.0635	7/8	1-7/8	72	.0250	5/16	1-1/8
13	.1850	2-5/16	3-1/2	33	.1130	1-1/2	2-5/8	53	.0595	7/8	1-7/8	73	.0240	5/16	1-1/8
14	.1820	2-3/16	3-3/8	34	.1110	1-1/2	2-5/8	54	.0550	7/8	1-7/8	74	.0225	1/4	1
15	.1800	2-3/16	3-3/8	35	.1100	1-1/2	2-5/8	55	.0520	7/8	1-7/8	75	.0210	1/4	1
16	.1770	2-3/16	3-3/8	36	.1065	1-7/16	2-1/2	56	.0465	3/4	1-3/4	76	.0200	3/16	7/8
17	.1730	2-3/16	3-3/8	37	.1040	1-7/16	2-1/2	57	.0430	3/4	1-3/4	77	.0180	3/16	7/8
18	.1695	2-1/8	3-1/4	38	.1015	1-7/16	2-1/2	58	.0420	11/16	1-5/8	78	.0160	3/16	7/8
19	.1660	2-1/8	3-1/4	39	.0995	1-3/8	2-3/8	59	.0410	11/16	1-5/8	79	.0145	3/16	3/4
20	.1610	2-1/8	3-1/4	40	.0980	1-3/8	2-3/8	60	.0400	11/16	1-5/8	80	.0135	3/16	3/4

Letter Size

Diameter	Decimal Equivalent	Flute Length	Overall Length	Diameter	Decimal Equivalent	Flute Length	Overall Length
A	.2340	2-5/8	3-7/8	N	.3020	3-1/16	4-3/8
B	.2380	2-3/4	4	O	.3160	3-3/16	4-1/2
C	.2420	2-3/4	4	P	.3230	3-5/16	4-5/8
D	.2460	2-3/4	4	Q	.3320	3-7/16	4-3/4
E	.2500	2-3/4	4	R	.3390	3-7/16	4-3/4
F	.2570	2-7/8	4-1/8	S	.3480	3-1/2	4-7/8
G	.2610	2-7/8	4-1/8	T	.3580	3-1/2	4-7/8
H	.2660	2-7/8	4-1/8	U	.3680	3-5/8	5
I	.2720	2-7/8	4-1/8	V	.3770	3-5/8	5
J	.2770	2-7/8	4-1/8	W	.3860	3-3/4	5-1/8
K	.2810	2-15/16	4-1/4	X	.3970	3-3/4	5-1/8
L	.2900	2-15/16	4-1/4	Y	.4040	3-7/8	5-1/4
M	.2950	3-1/16	4-3/8	Z	.4130	3-7/8	5-1/4

# Jobber Length Drill Sets

## High Speed Steel

29 Piece Set  
1/16-1/2" by 64ths  
in Metal Index

Model No.:DS-29  
DS-29T(Tin coated)

115 Piece Set  
1/16-1/2" by 64ths  
A-Z,1-60 in Metal Index

Model No.:DS-115  
DS-115-T (Tin coated)

# Metric Jobber Length Drills

## High Speed Steel



When you order, just tell us series # and size

Series

1 DFW9	W9,(9341) Steel,roll Forged, Black Finish, Bright Finish	4 DGC	M2 (6542) Steel,fully Ground,bi-colored
DFW4	W4,(4341) Steel,roll Forged		(Black & Gold Style-black Shank, Flute & Margin With Gold Land & Point)
2 DMWW9	W9,(9341) Steel,semi Ground, (Milled)bright Finish	5 DTN	M2 (6542) Steel,fully Ground, Tin Coated
DMWW4	W4,(4341) Steel,semi Ground, (Milled)bright Finish	6 DC5	M35 5%cobalt Steel,fully Ground
DMBW9	W9,(9341) Steel,semi Ground, (Milled)black Finish	DC8	M42 8%cobalt Steel,fully Ground
DMBW4	W4,(4341) Steel,semi Ground, (Milled)black Finish		
3 DGW	M2 (6542) Steel,fully Ground,bright Finish		
DGB	M2 (6542) Steel,fully Ground,black Finish		

118° Standard Point

Dia. of Drill	Flute Length	OAL	Dia. of Drill	Flute Length	OAL	Dia. of Drill	Flute Length	OAL	Dia. of Drill	Flute Length	OAL
0.40			2.20			6.20			11.00		
0.42			2.25	27	53	6.30			11.10	94	142
0.45	5	20	2.30			6.40	63	101	11.20		
0.48			2.35			6.50			11.30		
0.50			2.40			6.60			11.40		
0.52	6	22	2.45			6.70			11.50		
0.55			2.50			6.80			11.60		
0.58	7	24	2.55	30	57	6.90			11.70		
0.60			2.60			7.00			11.80		
0.62			2.65			7.10	69	109	11.90		
0.65	8	26	2.70			7.20			12.00		
0.68			2.75	26	61	7.30			12.10		
0.70			2.80			7.40	69	109	12.20		
0.72	9	28	2.85			7.50			12.30		
0.75			2.90			7.60			12.40		
0.78			2.95			7.70			12.50		
0.80			3.00			7.80			12.60		
0.82	10	30	3.10			7.90			12.70		
0.85			3.20	36	65	8.00	75	117	12.80		
0.88			3.30			8.10			12.90	101	151
0.90			3.40			8.20			13.00		
0.92	11	32	3.50			8.30			13.10		
0.95			3.60	39	70	8.40			13.20		
0.98			3.70			8.50			13.30		
1.00	12	34	3.80			8.60			13.40		
1.05			3.90			8.70			13.50		
1.10			4.00			8.80			13.60		
1.15	14	36	4.10	43	75	8.90	81	125	13.70	108	160
1.20			4.20			9.00			13.80		
1.25	16	38	4.30			9.10			13.90		
1.30			4.40			9.20			14.00		
1.35			4.50			9.30			14.25		
1.40			4.60	47	80	9.40	81	125	14.50	114	169
1.45	18	40	4.70			9.50			14.75		
1.50			4.80	52	86	9.60			15.00		
1.55			4.90			9.70			15.25		
1.60			5.00			9.80			15.50		
1.65	20	43	5.10	52	86	9.90	87	113	15.75	120	178
1.70			5.20			10.00			16.00		
1.75			5.30			10.10			16.50	125	184
1.80			5.40			10.20			17.00		
1.85	22	46	5.50			10.30			17.50	130	191
1.90			5.60	57	93	10.40			18.00		
1.95			5.70			10.50			18.50	135	198
2.00			5.80			10.60	87	113	19.00		
2.05	24	49	5.90			10.70			19.50	140	206
2.10			6.00			10.80			20.00		
2.15			6.10			10.90					