

# Taper Shank Drills High Speed Steel-Right Hand

- Designed to Perform in a wide range of steel, ferrous and non-ferrous materials
- 118° Standard point
- Available in standard, small and large shank
- Made to fit Morse Taper Holders



Model No.	Dia	Flute Length	OAL	Morse Taper Shank
DT-1/8	1/8	2-7/8	5-1/8	1MT
DT-9/64	9/64	2-1/8	5-3/8	1MT
DT-5/32	5/32	2-1/8	5-3/8	1MT
DT-11/64	11/64	2-1/2	5-3/4	1MT
DT-3/16	3/16	2-1/2	5-3/4	1MT
DT-13/64	13/64	2-3/4	6	1MT
DT-7/32	7/32	2-3/4	6	1MT
DT-15/64	15/64	2-7/8	6-1/8	1MT
DT-1/4	1/4	2-7/8	6-1/8	1MT
DT-17/64	17/64	3	6-1/4	1MT
DT-9/32	9/32	3	6-1/4	1MT
DT-19/64	19/64	3-1/8	6-3/8	1MT
DT-5/16	5/16	3-1/8	6-3/8	1MT
DT-21/64	21/64	3-1/4	6-1/2	1MT
DT-11/32	11/32	3-1/4	6-3/4	1MT
DT-23/64	23/64	3-1/2	6-3/4	1MT
DT-3/8	3/8	3-1/2	7	1MT
DT-25/64	25/64	3-5/8	7	1MT
DT-13/32	13/32	3-5/8	7-1/4	1MT
DT-27/64	27/64	3-7/8	7-1/4	1MT
DT-7/16	7/16	3-7/8	7-1/4	1MT
DT-29/64	29/64	3-7/8	7-1/8	1MT
DT-15/32	15/32	4-1/8	7-1/2	1MT
DT-31/64	31/64	4-1/8	8-1/4	1MT
DT-1/2	1/2	4-3/8	8-1/4	2MT
DT-33/64	33/64	4-3/8	8-1/2	2MT
DT-17/32	17/32	4-5/8	8-1/2	2MT
DT-35/64	35/64	4-5/8	8-3/4	2MT
DT-9/16	9/16	4-7/8	8-3/4	2MT
DT-37/64	37/64	4-7/8	8-3/4	2MT
DT-19/32	19/32	4-7/8	8-3/4	2MT
DT-39/64	39/64	4-7/8	8-3/4	2MT
DT-5/8	5/8	4-7/8	8-3/4	2MT
DT-41/64	41/64	4-7/8	9	2MT
DT-21/32	21/32	5-1/8	9	2MT
DT-43/64	43/64	5-1/8	9-1/4	2MT
DT-11/16	11/16	5-3/8	9-1/4	2MT
DT-45/64	45/64	5-3/8	9-1/2	2MT
DT-23/32	23/32	5-3/8	9-1/2	2MT
DT-47/64	47/64	5-5/8	9-3/4	2MT
DT-3/4	3/4	5-7/8	9-3/4	2MT
DT-49/64	49/64	5-7/8	9-7/8	2MT
DT-25/32	25/32	6	9-7/8	2MT
DT-51/64	51/64	6	10-3/4	2MT
DT-13/16	13/16	6-1/8	10-3/4	3MT
DT-53/64	53/64	6-1/8	10-3/4	3MT
DT-27/32	27/32	6-1/8	10-3/4	3MT
DT-55/64	55/64	6-1/8	10-3/4	3MT
DT-7/8	7/8	6-1/8	10-3/4	3MT
DT-57/64	57/64	6-1/8	10-3/4	3MT
DT-29/32	29/32	6-1/8	10-3/4	3MT
DT-59/64	59/64	6-1/8	10-3/4	3MT
DT-15/16	15/16	6-1/8	10-3/4	3MT
DT-61/64	61/64	6-1/8	10-3/4	3MT
DT-31/32	31/32	6-3/8	10-3/4	3MT
DT-63/64	63/64	6-3/8	10-3/4	3MT
DT-1	1	6-3/8	10-3/4	3MT

Model No.	Dia	Flute Length	OAL	Morse Taper Shank
DT-1-1/64	1-1/64	6-1/2	11-1/8	3MT
DT-1-1/32	1-1/32	6-1/2	11-1/8	3MT
DT-1-3/64	1-3/64	6-5/8	11-1/4	3MT
DT-1-1/16	1-1/16	6-5/8	11-1/4	3MT
DT-1-5/64	1-5/64	6-7/8	12-1/2	3MT
DT-1-3/32	1-3/32	6-7/8	12-1/2	4MT
DT-1-7/64	1-7/64	7-1/8	12-3/4	4MT
DT-1-1/8	1-1/8	7-1/8	12-3/4	4MT
DT-1-9/64	1-9/64	7-1/4	12-7/8	4MT
DT-1-5/32	1-5/32	7-1/4	12-7/8	4MT
DT-1-11/64	1-11/64	7-3/8	13	4MT
DT-1-3/16	1-3/16	7-3/8	13	4MT
DT-1-13/64	1-13/64	7-1/2	13-1/8	4MT
DT-1-7/32	1-7/32	7-1/2	13-1/8	4MT
DT-1-15/64	1-15/64	7-7/8	13-1/2	4MT
DT-1-1/4	1-1/4	7-7/8	13-1/2	4MT
DT-1-17/64	1-17/64	8-1/2	14-1/8	4MT
DT-1-9/32	1-9/32	8-1/2	14-1/8	4MT
DT-1-19/64	1-19/64	8-5/8	14-1/4	4MT
DT-1-5/16	1-5/16	8-5/8	14-1/4	4MT
DT-1-21/64	1-21/64	8-3/4	14-3/8	4MT
DT-1-11/32	1-11/32	8-3/4	14-3/8	4MT
DT-1-23/64	1-23/64	8-7/8	14-1/2	4MT
DT-1-3/8	1-3/8	8-7/8	14-1/2	4MT
DT-1-25/64	1-25/64	9	14-5/8	4MT
DT-1-13/32	1-13/32	9	14-5/8	4MT
DT-1-27/64	1-27/64	9-1/8	14-3/4	4MT
DT-1-7/16	1-7/16	9-1/8	14-3/4	4MT
DT-1-29/64	1-29/64	9-1/4	14-7/8	4MT
DT-1-15/32	1-15/32	9-1/4	14-7/8	4MT
DT-1-31/64	1-31/64	9-3/8	15	4MT
DT-1-1/2	1-1/2	9-3/8	15	4MT
DT-1-33/64	1-33/64	9-3/8	15	4MT
DT-1-17/32	1-17/32	9-3/8	16-3/8	4MT
DT-1-35/64	1-35/64	9-5/8	16-5/8	4MT
DT-1-9/16	1-9/16	9-5/8	16-5/8	4MT
DT-1-37/64	1-37/64	9-7/8	16-7/8	4MT
DT-1-19/32	1-19/32	9-7/8	16-7/8	4MT
DT-1-39/64	1-39/64	10	17	4MT
DT-1-5/8	1-5/8	10	17	4MT
DT-1-41/64	1-41/64	10-1/8	17-1/8	4MT
DT-1-21/32	1-21/32	10-1/8	17-1/8	4MT
DT-1-43/64	1-43/64	10-1/8	17-1/8	4MT
DT-1-11/16	1-11/16	10-1/8	17-1/8	5MT
DT-1-45/64	1-45/64	10-1/8	17-1/8	5MT
DT-1-23/32	1-23/32	10-1/8	17-1/8	5MT
DT-1-47/64	1-47/64	10-1/8	17-1/8	5MT
DT-1-3/4	1-3/4	10-1/8	17-1/8	5MT
DT-1-25/32	1-25/32	10-1/8	17-1/8	5MT
DT-1-13/16	1-13/16	10-1/8	17-1/8	5MT
DT-1-27/32	1-27/32	10-3/8	17-3/8	5MT
DT-1-7/8	1-7/8	10-3/8	17-3/8	5MT
DT-1-29/32	1-29/32	10-3/8	17-3/8	5MT
DT-1-15/16	1-15/16	10-3/8	17-3/8	5MT
DT-1-31/32	1-31/32	10-3/8	17-3/8	5MT
DT-2	2	10-3/8	17-3/8	5MT

# Taper Shank Drills continued High Speed Steel-Right Hand



Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank	Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank	Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank
DT-2-1/32	2-1/32	10-3/8	17-3/8	5	DT-2-13/32	2-13/32	11-1/4	18-3/4	5	DT-3"	3"	14"	21-3/4	5
DT-2-1/16	2-1/16	10-1/4	17-3/8	5	DT-2-7/16	2-7/16	11-1/4	18-3/4	5	DT-3-1/16	3-1/16	14-1/2	24-1/2	6
DT-2-3/32	2-3/32	10-1/4	17-3/8	5	DT-2-15/32	2-15/32	11-1/4	18-3/4	5	DT-3-1/8	3-1/8	14-5/8	24-1/2	6
DT-2-1/8	2-1/8	10-1/4	17-3/8	5	DT-2-1/2	2-1/2	11-1/4	18-3/4	5	DT-3-3/16	3-3/16	14-5/8	25-1/2	6
DT-2-5/32	2-5/32	10-1/4	17-3/8	5	DT-2-9/16	2-9/16	11-7/8	19-1/2	5	DT-3-1/4	3-1/4	15-1/2	25-1/2	6
DT-2-3/16	2-3/16	10-1/4	17-3/8	5	DT-2-19/32	2-19/32	11-7/8	19-1/2	5	DT-3-5/16	3-5/16	15-1/2	25-1/2	6
DT-2-7/32	2-7/32	10-1/8	17-3/8	5	DT-2-5/8	2-5/8	11-7/8	19-1/2	5	DT-3-3/8	3-3/8	15-1/2	25-1/2	6
DT-2-1/4	2-1/4	10-1/8	17-3/8	5	DT-2-11/16	2-11/16	12-3/4	20-3/8	5	DT-3-1/2	3-1/2	16-1/4	26-1/2	6
DT-2-9/32	2-9/32	10-1/8	17-3/8	5	DT-2-3/4	2-3/4	12-3/4	20-3/8	5	DT-3-5/8	3-5/8	16-1/4	25-7/8	6
DT-2-5/16	2-5/16	10-1/8	17-3/8	5	DT-2-13/16	2-13/16	13-3/8	21-1/8	5	DT-3-3/4	3-3/4	16-1/2	29"	6
DT-2-11/32	2-11/32	10-1/8	17-3/8	5	DT-2-7/8	2-7/8	13-3/8	21-1/8	5	DT-3-7/8	3-7/8	16-1/2	29"	6
DT-2-3/8	2-3/8	10-1/8	17-3/8	5	DT-2-15/16	2-15/16	14"	21-3/4	5	DT-4"	4"	16-1/2	29"	6

# Metric Taper Shank Drills High Speed Steel-Right Hand



Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank	Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank	Model No.	Diameter of Drill	Flute Length	OAL	Morse Taper Shank
DTM-5.00	5.00	52	133	1MT	DTM-17.25	17.25	130	228	2MT	DTM-29.75	29.75	175	296	3MT
DTM-5.20	5.20				DTM-17.50	17.50				DTM-30.00	30.00			
DTM-5.50	5.50	57	138		DTM-17.75	17.75				DTM-30.25	30.25			
DTM-5.80	5.80				DTM-18.00	18.00				DTM-30.50	30.50	180	301	
DTM-6.00	6.00				DTM-18.25	18.25	135	273		DTM-31.00	31.00			
DTM-6.20	6.20	63	144		DTM-18.50	18.50				DTM-31.25	31.25			
DTM-6.50	6.50				DTM-18.75	18.75				DTM-31.50	31.50			
DTM-6.80	6.80				DTM-19.00	19.00				DTM-31.75	31.75	185	306	
DTM-7.00	7.00	69	150		DTM-19.25	19.25				DTM-32.00	32.00			
DTM-7.50	7.50				DTM-19.50	19.50	140	238		DTM-32.25	32.25			
DTM-8.00	8.00			DTM-19.75	19.75			DTM-32.50	32.50	185	334			
DTM-8.50	8.50	75	156	DTM-20.00	20.00			DTM-33.00	33.00					
DTM-8.80	8.80			DTM-20.25	20.25			DTM-34.00	34.00					
DTM-9.00	9.00			DTM-20.50	20.50	145	243	DTM-34.50	34.50					
DTM-9.20	9.20	81	162	DTM-20.75	20.75			DTM-35.00	35.00	190	339			
DTM-9.50	9.50			DTM-21.00	21.00			DTM-35.50	35.50					
DTM-9.80	9.80			DTM-21.25	21.25			DTM-36.00	36.00					
DTM-10.00	10.00			DTM-21.50	21.50	150	248	DTM-36.50	36.50					
DTM-10.20	10.20			DTM-21.75	21.75			DTM-37.00	37.00	195	344			
DTM-10.50	10.50	87	168	DTM-22.00	22.00			DTM-37.50	37.50					
DTM-10.80	10.80			DTM-22.25	22.25			DTM-38.00	38.00					
DTM-11.00	11.00	94	175	DTM-22.50	22.50	155	253	DTM-38.50	38.50					
DTM-11.20	11.20			DTM-22.75	22.75			DTM-39.00	39.00	200	349			
DTM-11.50	11.50	94	175	DTM-23.00	23.00			DTM-39.50	39.50					
DTM-11.80	11.80			DTM-23.25	23.25			DTM-40.00	40.00					
DTM-12.00	12.00			DTM-23.50	23.50	155	276	DTM-40.50	40.50					
DTM-12.50	12.50			DTM-23.75	23.75			DTM-41.00	41.00					
DTM-12.80	12.80	101	182	DTM-24.00	24.00	160	281	DTM-41.50	41.50	205	354			
DTM-13.00	13.00			DTM-24.25	24.25			DTM-42.00	42.00					
DTM-13.20	13.20			DTM-24.50	24.50			DTM-42.50	42.50					
DTM-13.50	13.50			DTM-24.75	24.75			DTM-43.00	43.00					